



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2654-3

Job Sheet 172156



Part No: D2654-3

Job Qty: 4 ea

Part Name: Web



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/13/18

Job Tracking No:

Due Date: 2/26/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG D2654 REV F SHEET 1 IPP Rev:D 99.02.04 Fixed typo, Changed procedure DM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		2/24/18	0.00	0.00	Start Up Skidtubes-2		JSL JSL
100	Skidtubes	4 pcs		2/24/18	0.00	2.58	Skidtubes-3		
110	QC	4 pcs		2/24/18	0.00	0.00	QC5		
120	HandFinish	4 pcs		2/26/18	0.00	1.03	HandFinish1		
130	QC	4 pcs		2/26/18	0.00	0.00	QC7-1		
140	Packaging	4 pcs		2/26/18	0.00	0.00	Packaging3-1		
150	QC21-SA	4 Ea		2/26/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut D2600-5 to length as per Dwg D2654 2-Drill pilot holes in web using drill jig DT 8018-3 as per Dwg D2654
Descriptions: 140 - LOCATION : LG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2600-5-108	Extrusion I-Beam Thin	4 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2600-5-108 B145 248	4	118	0

Part Specifications

Specifications could not be found.

Plex 2/13/18 10:32 AM Dart.Gagnon.Michelle

SCRAP



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Container No: S071264



Part: D2654-3

Job No: 172156

Serial No/Batch: S071264

Revision:

Inspector:

Date: 05/14/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: <u>172156</u> Part No. <u>D2654-3</u> NCR No. _____		DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☒</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☒	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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Date : <u>18-05-14</u>		Step #: <u>100</u>		QTY Effective : <u>4</u>			MRB (QSI042) Approval DAS 9 9-89 <u>18-05-15</u>																																																																
Description Work Order Deviation <u>webs cut too short</u>				Disposition <u>scrap destroy qty ④</u> <u>no replace.</u>				Completed By <u>Tw</u> <u>18-05-15</u> Lead hand / Supervisor Approval Verification <u>Tw</u> <u>18-05-14</u> QC / QA Coordinator Approval DAS 9 9-89 <u>18-05-15</u>																																																															
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